

# PIPE FABRICATION



## PORTABLE ROLL GROOVERS

For 1"– 6" Schedule 5 to Schedule 40 steel. T-handle feed design minimizes operator fatigue. No separate ratchet required. **SAFER** – short lengths of pipe stay on rollers without operator assistance. All models are lightweight, compact and easily mounted. **Carriage does not need to be removed for installation.**



8400	2"– 6" Roll Groover with Base for 6090 & 7090 .....	33 lbs.	(15kg)
8401	2"– 6" Roll Groover with Base for Model 300.....	33 lbs.	(15kg)
8402	2"– 6" Roll Groover with Base for Model 300 Compact .....	34 lbs.	(15.5kg)
8403	2"– 6" Roll Groover with Base for 6790 .....	35 lbs.	(15.9kg)

### Accessories:

84000	Base only for Models 6090 & 7090 Machines .....		
84001	Base only for Model 300 Machines .....		
84002	Base only for Model 300 Compact Machines .....		
84003	Base only for Model 6790 Machines .....		
700628	2"– 6" Roller & Shaft Set for Copper Pipe .....		
700639	1" Roller & Shaft Set for Steel .....		
700640	1 1/4"-1 1/2" Roller & Shaft Set for Steel .....		

## HYDRAULIC ROLL GROOVING MACHINES

Produces factory grooves on 1"–12" schedule 10 and 1"– 8" schedule 40 steel pipe. Unique features include horizontal self-centering head, finished groove indicator light and optional electric power pump. Two (2) 220V outlets required; one (1) for the motor and one (1) for the hydraulic system. Standard rollers included for 2"– 6".

### Specifications: 220V 50-60Hz ONLY

**Standard Accessories:** 2"– 6" rollers, toolbox and tools.

7702	2"– 6" with manual pump		
	Gross weight, packed .....	272 lbs.	(124kg)
7703	2"– 6" with electric power pump		
	Gross weight, packed .....	272 lbs.	(124kg)

### Optional Accessories:

606520	2"– 6" Roller Set.....		
606459	8"–12" Roller Set .....		
606460*	1"–1 1/2" Roller Set.....		
606461*	1"–1 1/2" Roller Shaft .....		

\*Both items are required to groove 1"–1 1/2" pipe

## ORBITAL PIPE CUTTER

For 4"–12" (100–300mm) steel and ductile iron pipe. The clamshell frame and modular design make this machine fast and easy to set up and operate. A single frame and gear plate make the orbital the most economical unit for its size range. Standard 115V electric power. Complete with all necessary accessories and packed in a storage case.

6412	Cut & Bevel, DI & CI pipe 4"–12" (100–300mm) .....		
8412	Cut & Bevel, Steel pipe 4"–12" (100–300mm).....		
5412	Cut & Groove, Steel pipe 4"–12" (100–300mm) .....		
Gross weight	.....	271 lbs.	(123kg)
Net weight	.....	217 lbs.	(98kg)

### Spares and Accessories:

220267	Cut off blade, DI .....		
220808	RH Cut off blade, steel .....		
220809	LH Cut off blade, steel.....		
220705	30° Steel bevel blade .....		
220706	37 1/2° Steel bevel blade .....		
220770	45° Steel bevel blade .....		
220707	45° DI bevel blade .....		
220855	Support stand.....		

