

THREADING ACCESSORIES & CUTTING FLUID



THREADER CARTS

| | | | |
|-------|---|----------|--------|
| 60508 | Collapsible Cart for Wheeler-Rex 7090 Pipe Threader | 51 lbs. | (23kg) |
| 60509 | Collapsible Cart for Wheeler-Rex 6090 Pipe Threader | 51 lbs. | (23kg) |
| 60512 | Collapsible Cart for 300 Style Pipe Threaders..... | 51 lbs. | (23kg) |
| 60506 | Threader Cart w/out Toolbox for 6390/6790/6794/6793..... | 90 lbs. | (41kg) |
| 60507 | Threader Cart with Toolbox for 6390/6790/6794/6793 | 140 lbs. | (64kg) |
| 60514 | Threader Cart w/out Toolbox for 6590 | 90 lbs. | (41kg) |
| 60515 | Threader Cart with Toolbox for 6590..... | 140 lbs. | (64kg) |

NIPPLE CHUCKS

| | | | |
|-------|--|--------|--------|
| 87050 | 1/2" Nipple Chuck | 5 oz. | (140g) |
| 87075 | 3/4" Nipple Chuck | 9 oz. | (252g) |
| 87100 | 1" Nipple Chuck..... | 10 oz. | (280g) |
| 87101 | Set of 3 Nipple Chucks: 87050, 87075 & 87100 | 24 oz. | (672g) |

*Can also be used as an Internal Pipe Wrench

841 PORTABLE THREADER STAND

| | | |
|---|---------|--------|
| Light weight folding stand. Designed to fit model 7991 Wheeler-Rex pipe threading machine..... | 30 lbs. | (14kg) |
|---|---------|--------|

WHEELER-REX PIPE THREADING OIL

Wheeler-Rex Pipe Threading Oil gives you premium performance at a reasonable price. Blended to thread Stainless Steel, Galvanized as well as Carbon Steel means you only need one oil for all your needs. Low odor and transparent appearance make this fluid pleasant to use in addition to creating quality threads and long die life.

| | | | |
|-------|---|----------|---------|
| 60601 | 1 Gallon ThreadMaster Oil..... | 8 lbs. | (3.5kg) |
| 60604 | 1 Quart ThreadMaster Oil..... | .2 lbs. | (.9kg) |
| 60603 | 2 Quart ThreadMaster Oil | .4 lbs. | (1.8kg) |
| 60602 | 5 Gallon Pail of ThreadMaster Oil..... | 42 lbs. | (19kg) |
| 60655 | 55 Gallon Drum of ThreadMaster Oil..... | 434 lbs. | (197kg) |

THREADING ACCESSORIES

CONTINUED



6990 PONY 1/4" - 3/4" MAXIMUM PIPE RANGE

| PART NO. | DIES |
|--------------------|--|
| 60210 | 1/4" - 3/8" NPT (60131 Die Head)..... |
| 60211• | 1/2" - 3/4" NPT (60130 Die Head) |
| DIE HEADS | |
| 60130• | 1/2" - 3/4" NPT/Self Opening Notch Style |
| SPARE PARTS | |
| 60322• | Cutter Wheel |
| 600979 | Chuck Jaw Insert Set..... |
| 602005 | Motor brush set |
| 602029 | Reamer Cone |

• Included with basic machine.

6991 SIDEKICK 1/4" - 1" MAXIMUM PIPE RANGE



| PART NO. | DIES |
|--------------------|--|
| 60210 | 1/4" - 3/8" NPT (60131 Die Head)..... |
| 60211• | 1/2" - 3/4" NPT (60130 & 60131 Die Head) |
| 60212• | 1" NPT (60131 Die Head)..... |
| 60256 | 1/2" - 3/4" NPSM (60131 Die Head) |
| 60257 | 1" NPSM (60131 Die Head)..... |
| DIE HEADS | |
| 60131• | 1/4" - 1" NPT/Manual Opening..... |
| SPARE PARTS | |
| 60322• | Cutter Wheel |
| 602103 | Chuck Jaw Insert Set..... |
| 602005 | Motor brush set |
| 602125 | Reamer Cone |

• Included with basic machine.

7991 SIDEKICK II 1/4" - 1" MAXIMUM PIPE RANGE



| PART NO. | DIES |
|--------------------|--|
| 60210 | 1/4" - 3/8" NPT Dies (60131 Die Head)..... |
| 60211• | 1/2" - 3/4" NPT Dies (60130, 60131 & 70131 Die Heads) |
| 60212• | 1" NPT Dies (60131 & 70131 Die Heads)..... |
| 60213 | 1/4" - 3/8" NPT Dies for S.S. (60131 Die Head) |
| 60214 | 1/2" - 3/4" NPT Dies for S.S. (60131 & 70131 Die Heads)..... |
| 60215 | 1" NPT Dies for S.S. (60131 & 70131 Die Heads) |
| 60256 | 1/2" - 3/4" NPSM Dies (60131 & 70131 Die Heads) |
| 60257 | 1" NPSM Dies (60131 & 70131 Die Heads) |
| DIE HEADS | |
| 70131• | 1/2" - 1" NPT/Quick Opening Die Head |
| 60131 | 1/4" - 1" NPT/Manual Opening Die Head |
| SPARE PARTS | |
| 60322 | Cutter Wheel |
| 602103 | Chuck Jaw Insert Set..... |
| 606665 | Motor brush set |
| 606705 | Reamer Blade |

• Included with basic machine.



6090 cont.

| DIES (CONTINUED) | |
|----------------------|---|
| 60342 | 3/4"-10 UNC Bolt (60114 Die Head) |
| 60343 | 7/8"-9 UNC Bolt (60114 Die Head) |
| 60344 | 1"-8 UNC Bolt (60114 Die Head) |
| 60345 | 1 1/8" & 1 1/4" - 7 UNC Bolt (60114 Die Head) |
| 60349 | 1 1/2"-6 UNC Bolt (60114 Die Head) |
| 60352 | 2"-4 1/2" UNC Bolt (60114 Die Head) |
| DIE HEADS | |
| 60115 | 1/4"-2" NPT/Manual Opening |
| 60118• | 1/2"-2" NPT/Automatic Opening |
| 60114 | 5/16"-2" UNC Bolt/Manual Opening |
| 60117 | 3/4"-2" Beveling & Grooving |
| 60112 | 1/2"-3/4" NPT/Automatic Opening/Notch type |
| 60113 | 1"-2" NPT/Automatic Opening/Notch type |
| 60116 | 1/2"-2" Conduit/Manual Opening |
| SPARE PARTS AND CART | |
| 60324• | Cutter Wheel |
| 60318 | Chuck Jaw Insert Set |
| 60328 | Chuck Jaw Insert Set for Plastic Coated Pipe |
| 60509 | Collapsible Threader Cart51 lbs. |

6390 1/4"-2" MAXIMUM PIPE RANGE



| PART NO. | DIES |
|----------------------|---|
| 60200 | 1/4"-3/8" NPT (60115 Die Head) |
| 60201• | 1/2"-3/4" NPT (60112 & 60115 Die Heads) |
| 60233 | 1/2"-3/4" S.S. (60112 & 60115 Die Heads) |
| 60208• | 1"-2" NPT (60113 Die Head) |
| 60234 | 1"-2" S.S. (60113 Die Head) |
| 60353 | 3/4" Beveling 37.5° (60117 Die Head) |
| 60354 | 1"-2" Beveling 37.5° (60117 Die Head) |
| 60338 | 3/4" Grooving (60117 Die Head) |
| 60339 | 1"-2" Grooving (60117 Die Head) |
| 60230 | 1/2"-3/4" Conduit (60116 Die Head) |
| 60231 | 1"-1 1/4" Conduit (60116 Die Head) |
| 60232 | 1 1/2"-2" Conduit (60116 Die Head) |
| 60346 | 5/16"-18 UNC Bolt (60114 Die Head) |
| 60347 | 3/8"-16 UNC Bolt (60114 Die Head) |
| 60348 | 7/16"-14 UNC Bolt (60114 Die Head) |
| 60340 | 1/2"-13 UNC Bolt (60114 Die Head) |
| 60341 | 5/8"-11 UNC Bolt (60114 Die Head) |
| 60342 | 3/4"-10 UNC Bolt (60114 Die Head) |
| 60343 | 7/8"-9 UNC Bolt (60114 Die Head) |
| 60344 | 1"-8 UNC Bolt (60114 Die Head) |
| 60345 | 1 1/8" & 1 1/4"-7 UNC Bolt (60114 Die Head) |
| 60349 | 1 1/2"-6 UNC Bolt (60114 Die Head) |
| 60352 | 2"-4 1/2" UNC Bolt (60114 Die Head) |
| DIE HEADS | |
| 60112• | 1/2"-3/4" NPT/Automatic Opening/Notch type |
| 60113• | 1"-2" NPT/Automatic Opening/Notch type |
| 60114 | 5/16"-2" UNC Bolt/Manual Open |
| 60115 | 1/4"-2" NPT/Manual Opening |
| 60117 | 3/4"-2" Beveling & Grooving |
| 60116 | 1/2"-2" Conduit/Manual Opening |
| SPARE PARTS AND CART | |
| 60324• | Cutter Wheel |
| 60306 | Chuck Jaw Insert Set |
| 60506 | Threader Cart NO Toolbox90 lbs. |
| 60507 | Threader Cart with Toolbox 140 lbs. |

• Included with basic machine.

THREADING ACCESSORIES

CONTINUED

6790, 6793 AND 6794 1/4"- 4" MAXIMUM PIPE RANGE



| PART NO. | DIES |
|-----------------------------|--|
| 60200 | 1/4"-3/8" NPT (60115 Die Head) |
| 60201••• | 1/2"-3/4" NPT (60112, 60115 & 60118 Die Heads) |
| 60233 | 1/2"-3/4" S.S. (60112, 60115 & 60118 Die Heads)..... |
| 60209•• | 1"-2" NPT (60118 & 60115 Die Heads) |
| 60208••• | 1"-2" NPT (60113 Die Head) |
| 60238 | 1"-2" S.S. (60118 & 60115 Die Heads)..... |
| 60206••• | 2 1/2"-4" Taper or Straight Threads (60106 Die Head)..... |
| 60235 | 2 1/2"-4" S.S. (60106 Die Head)..... |
| 60353 | 3/4" Beveling 37.5° (60117 Die Head) |
| 60354 | 1"-2" Beveling 37.5° (60117 Die Head) |
| 60330 | 2 1/2"-4" Beveling 37.5° (60123 Die Head) |
| 60332 | 2 1/2"-4" S.S. Beveling 37.5° (60123 Die Head) |
| 60338 | 3/4" Grooving (60117 Die Head) |
| 60339 | 1"-2" Grooving (60117 Die Head)..... |
| 60227 | 2 1/2"-3 1/2" Grooving (60123 Die Head)..... |
| 60228 | 4" Grooving (60123 Die Head) |
| 221066 | 2 1/2"-3 1/2" Grooving Dies for S.S. (60123 Die Head) |
| 221067 | 4" Grooving Dies for S.S. (60123 Die Head)..... |
| 60346 | 5/16" - 18 UNC Bolt (60114 Die Head) |
| 60347 | 3/8" - 16 UNC Bolt (60114 Die Head) |
| 60348 | 7/16" - 14 UNC Bolt (60114 Die Head) |
| 60340 | 1/2" - 13 UNC Bolt (60114 Die Head) |
| 60341 | 5/8" - 11 UNC Bolt (60114 Die Head) |
| 60342 | 3/4" - 10 UNC Bolt (60114 Die Head) |
| 60343 | 7/8" - 9 UNC Bolt (60114 Die Head) |
| 60344 | 1" - 8 UNC Bolt (60114 Die Head)..... |
| 60345 | 1 1/8" - 1 1/4" - 7 UNC Bolt (60114 Die Head) |
| 60349 | 1 1/2" - 6 UNC Bolt (60114 Die Head) |
| 60352 | 2" - 4 1/2 UNC Bolt (60114 Die Head) |
| 60230 | 1/2"-3/4" Conduit (60116 Die Head) |
| 60231 | 1"-1 1/4" Conduit (60116 Die Head)..... |
| 60232 | 1 1/2"-2" Conduit (60116 Die Head)..... |
| DIE HEADS | |
| 60115 | 1/4"-2" NPT/Manual Opening |
| 60118••• | 1/2"-2" NPT/Automatic Opening..... |
| 60106••• | 2 1/2"-4" Taper or Straight Threads/Automatic Opening/Notch Type |
| 60117 | 3/4"-2" Beveling & Grooving..... |
| 60123 | 2 1/2"-4" Beveling & Grooving |
| 60112••• | 1/2"-3/4" NPT/Automatic Opening/Notch type..... |
| 60113••• | 1"-2" NPT/Automatic Opening/Notch type |
| 60114 | 5/16" - 2" UNC Bolt/Manual Opening..... |
| 60116 | 1/2"-2" Conduit/Manual Opening |
| SPARE PARTS AND CART | |
| 60324••• | Cutter Wheel |
| 60310 | Cutter Wheel |
| 60301 | Cut-off Blade |
| 60390•• | H.S.S. Cut-off Blade for 6794..... |
| 60307 | Chuck Jaw Insert Set..... |
| 60327 | Chuck Jaw Insert Set for Plastic Coated Pipe |
| 60506 | Threader Cart NO Toolbox..... 90 lbs. |
| 60507 | Threader Cart with Toolbox..... 140 lbs. |
| 600282 | Straight Profile Block Assembly for 2 1/2"-4" |
| 603680••• | Wheel Cutoff Assembly..... |
| 600845•• | Blade Cutoff Assembly..... |

- Included with basic machine.
- Included with 6794 machine.
- Included with 6793 machine.

6590 2 1/2"-6" MAXIMUM PIPE RANGE



| PART NO. | DIES |
|-------------|---|
| 60206• | 2 1/2"-4" Tapered or Straight (60127 Die Head) |
| 60235 | 2 1/2"-4" NPT S.S. (60127 Die Head) |
| 60207• | 5"-6" Tapered or Straight (60128 Die Head) |
| 60236 | 5"-6" NPT S.S. (60128 Die Head) |
| 60330 | 2 1/2"-4" Beveling 37.5° (60121 Die Head) |
| 60332 | 2 1/2"-4" S.S. Beveling 37.5° (60121 Die Head) |
| 60331 | 5"-6" Beveling 37.5° (60122 Die Head) |
| 60333 | 5"-6" S.S. Beveling 37.5° (60122 Die Head) |
| 60227 | 2 1/2"-3 1/2" Grooving (60121 Die Head) |
| 60228 | 4" Grooving (60121 Die Head) |
| 221066 | 2 1/2"-3 1/2" Grooving Dies for S.S. (60121 Die Head) |
| 221067 | 4" Grooving Dies for S.S. (60121 Die Head) |
| 221068 | 5"-6" Grooving Dies for S.S. (60122 Die Head) |
| 60229 | 5"-6" Grooving (60122 Die Head) |
| DIE HEADS | |
| 60121 | 2 1/2"-4" Beveling & Grooving |
| 60122 | 5"-6" Beveling & Grooving |
| 60127• | 2 1/2"-4" NPT Notch Style Tapered or Straight Automatic Opening |
| 60128• | 5"-6" NPT Notch Style Tapered or Straight Automatic Opening |
| ACCESSORIES | |
| 60390• | H.S.S. Cut-off Blade |
| 60301 | Cut-off Blade |
| 60310 | Cutter Wheel |
| 600280 | Straight Profile Block Assembly |
| 60514 | Threader Cart NO Toolbox |
| 60515 | Threader Cart with Toolbox |
| 60307 | Chuck Jaw Insert Set |
| 60327 | Chuck Jaw Insert Set for Plastic Coated Pipe |

- Included with basic machine.



7090 mounted on
60508
collapsible cart.



6790 mounted on
60507 cart.