

# UNIVERSAL REPLACEMENT DIES

## THREADING DIES

Wheeler-Rex Dies are manufactured from TOOL STEEL and are designed to fit Wheeler Die Head 897065 as well as the following Ridge Tool Models 504A, 711, 713, 811A, 815A, 816, 817, and 842.

## UNIVERSAL DIE HEAD

Wheeler # Ridge #  
897065 97065 For 1/8"-2" Quick-opening die head..... 13 lbs. (6kg)

## PIPE DIES FOR UNIVERSAL DIE HEADS – NPT

| Wheeler # | Ridge # | Nominal Pipe Size | Type Thread | Die Material |
|-----------|---------|-------------------|-------------|--------------|
| 847735    | 47735   | 1/8"              | NPT         | Tool Steel   |
| 847740    | 47740   | 1/4"-3/8"         | NPT         | Tool Steel   |
| 847745    | 47745   | 1/2"-3/4"         | NPT         | Tool Steel   |
| 847750    | 47750   | 1"-2"             | NPT         | Tool Steel   |

## PIPE DIES FOR UNIVERSAL DIE HEADS – NPT FOR STAINLESS STEEL

| Wheeler # | Ridge # | Nominal Pipe Size | Type Thread | Die Material |
|-----------|---------|-------------------|-------------|--------------|
| 847775    | 47775   | 1/8"              | NPT         | HSS          |
| 847780    | 47780   | 1/4"-3/8"         | NPT         | HSS          |
| 847785    | 47785   | 1/2"-3/4"         | NPT         | HSS          |
| 847790    | 47790   | 1"-2"             | NPT         | HSS          |

## PIPE DIES FOR UNIVERSAL DIE HEADS – NPSM

| Wheeler # | Ridge # | Nominal Pipe Size | Type Thread | Die Material |
|-----------|---------|-------------------|-------------|--------------|
| 847825    | 47825   | 1/8"              | NPSM        | Tool Steel   |
| 847830    | 47830   | 1/4"-3/8"         | NPSM        | Tool Steel   |
| 847835    | 47835   | 1/2"-3/4"         | NPSM        | Tool Steel   |
| 847840    | 47840   | 1"-2"             | NPSM        | Tool Steel   |

## BOLT DIES FOR UNIVERSAL DIE HEADS

Wheeler-Rex Bolt Dies are designed to fit Wheeler Die Head 897065 as well as the following Ridgid® Heads 504A, 711, 713, 811A, 815A, 816, 817 and 911.

| Wheeler # | Ridge # | Rod Size – TPI | Type Thread | Die Material |
|-----------|---------|----------------|-------------|--------------|
| 847985    | 47985   | 1/4"-20        | UNC         | Tool Steel   |
| 847990    | 47990   | 5/16"-18       | UNC         | Tool Steel   |
| 847995    | 47995   | 3/8"-16        | UNC         | Tool Steel   |
| 848000    | 48000   | 7/16"-14       | UNC         | Tool Steel   |
| 848005    | 48005   | 1/2"-13        | UNC         | Tool Steel   |
| 848010    | 48010   | 9/16"-12       | UNC         | Tool Steel   |
| 848015    | 48015   | 5/8"-11        | UNC         | Tool Steel   |
| 848020    | 48020   | 3/4"-10        | UNC         | Tool Steel   |
| 848025    | 48025   | 7/8"-9         | UNC         | Tool Steel   |
| 848030    | 48030   | 1"-8           | UNC         | Tool Steel   |
| 848035    | 48035   | 1 1/8"-7       | UNC         | Tool Steel   |
| 848040    | 48040   | 1 1/4"-7       | UNC         | Tool Steel   |
| 848045    | 48045   | 1 3/8"-6       | UNC         | Tool Steel   |
| 848050    | 48050   | 1 1/2"-6       | UNC         | Tool Steel   |
| 848055    | 48055   | 1 3/4"-5       | UNC         | Tool Steel   |
| 848060    | 48060   | 2"-4 1/2       | UNC         | Tool Steel   |

