Operating Instructions

1. Loosen roller knob and adjust roller to approximate wall thickness.

2. Loosen blade bar knob and place beveler on pipe with the saddle on pipe OD. Pull the blade bar up until roller firmly contacts pipe ID. Tighten blade bar knob.

3. Grasp the handle and rotate beveler clockwise exerting a slight inward pressure.

4. Continue to rotate the beveler until the desired bevel is obtained.

If the next piece of pipe to be beveled is the same diameter and wall thickness, no further adjustments are required.