

WHEELER-REX PROFESSIONAL TOOLS

PIPEMASTER



Blade cover removed to show blade.

FOR CUTTING CAST IRON, DUCTILE IRON AND STEEL

Self-propelled pipe cutter for in-line cutting of 6"–48" CI, DI & steel. Fast, easy set up by one person. Powered by hydraulic motor for smooth reliable operation.



Wheeler Manufacturing, Division of Rex International U.S.A., Inc.
P.O. Box 688, 3744 Jefferson Road, Ashtabula, Ohio 44005

Phone: 440-998-2788 Fax: 440-992-2925 Toll-Free: 1-800-321-7950 www.wheelerrex.com

PIPEMASTER

PipeMaster Features

Construction: Aluminum Gearbox and Side plates with Steel & Bronze Gears, Steel Roller Chain, Drive Wheels – Aluminum with Urethane Covering

Gearbox: Worm Drive with 80-90W gear oil

Hydraulic Requirements:

4 gpm (15pm) at 2000 psi (140 kg/cm²)

Cutting Speed:

3" (150mm) of surface travel per minute

1" (25mm) of diameter per minute

Cutting Clearance:

Radial 8" (200mm)

Axial 16" (400mm)

Blade Speed: 1200 rpm

Cutting Head Weight: 35 lbs. (16 kg)



Standard Accessories:

- Cutter Head
- Roller chain
- 6 Wedges
- 4 Gallon Portable Water Tank
- Tool Kit
- Storage case
- 1/2" FF Hydraulic Connectors

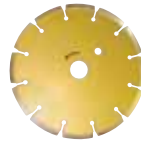
Number of Chain Links Required:

Pipe Diameter	18" (450mm)	25" (700mm)	40" (1000mm)
Number of Links	21 pieces	34 pieces	51 pieces

Blade cover removed for photographic purposes

Model 4624
for 6" to 24" Pipes

Model 4648
for 6" to 48" Pipes



Blade No. 4606
6" Diamond Blade for CI/DI Pipe



Blade No. 4616
6" Economy Diamond Blade for DI Pipe



Blade No. 4706
6" Carbide-tipped Blade for Steel Pipe

General Information:

Unit consists of a cutting head with internal gears which operate the drive wheels and blade shaft. Cutting blades (except for No. 4616) must be cooled with water during cutting and are fully enclosed for safety. The cutter is held onto the pipe by a wide roller chain which is tensioned with a threaded take-up mechanism. A chart is included which tells the operator how much chain is required for various sizes of pipe. The unit has a hydraulic motor which requires an external hydraulic power source.

PipeMaster weight with chain is approximately 40 lbs. (18 kg).



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